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/-- Automation Expert ------

Customize your own control system —/

Shenzhen Coolmay Technology Co., Ltd. is a high-tech enterprise specialized in developing and manufacturing automation products and providing services for automation projects. Established in 2006, Coolmay has been focusing on providing customers with cost-effective embedded industrial control products, solutions and services, based on the belief of "cooperation, honesty, pragmatism, innovation".

Coolmay produces a broad line of products including PLC, HMI, HMI/PLC all-in-one, power supply, amplification, network modules and etc.. Particularly with simple operation, flexibility, high effectiveness, Coolmay innovative integrated control concept is accepted by more and more people in the field, and Coolmay products made a great reputation with powerful integrated functions and high performance.

To meet the increasing personalized requirements, Coolmay sticks to the strategy of continuous innovation and flexible customization and offers high-performance industrial all-in-one control solutions, which truly saved time and cost, improved efficiency and enterprise competition in the markets. The solutions can be widely used for medium-small equipment, central air conditioners, environmental projects and other industrial fields.

- Rich production line achieves a complete set of automation control solutions
- PLC and HMI software platforms meet the rapid development needs of users
- Compact design saves installation cost
- Pluggable terminals realized low-cost after-sale service
- Super encryption fully protects the intellectual property of users
- Analog I/O with internal integration greatly reduces cost
- Products can be customized according to users' requirements
- Detailed information please refer to updated Coolmay catalog and user manuals of Coolmay PLC, HMI and modules.







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Coo may®

HMI/PLC All-in-One

end users by integrating PLC, HMI, I/O and analog. Easy to use, cost saving and high flexibility, it becomes more and more pupular. It uses pluggable terminals on the inputs and outputs, power supplies, making installation and maintenance easier. Some users may not have any electrical knowledge, but they will be able to disassemble and install the devices, no need to worry how to wire. If the equipment broke down, manufactures can only replace a new one instead of door-to-door maintenance.

Features

- Integrated PLC, HMI, digital i/o (DI/DO), analog i/o (AD/DA), high speed functions, etc...
- Compatible with FX3G/FX3U/FX3S PLC, fast operation.
- Up to 30DI/30DO, 16AD/8DA.
- Default 2 PLC programming ports, 1 HMI download port, 1 USB port.
- Supports optional one or two Rs485, CAN, WIFI, network port on PLC, and supports optional Rs232, Rs485, network port on HMI.
- Supports multi-channel high speed count and pulse functions.
- 32,000-step program capacity and 32,000 power retentive registers. Supports interruption, linear arc interpolation and PID self-tuning.
- Supports special encryption. HMI and PLC can be encrypted respectively. Set PLC password as 12345678 can prohibit reading program completely. (Note: PLC only supports 8-bit password.)
- Combined with Coolmay network modules can realize remotely control.
- Supports OEM and ODM.

HMI/PLC All-in-One



134*102*32mm 120*94mm (cut-out size)

EX3G-43H/HB

- 480*272TFT, H series support vertical display
- Max 12DI/12DO, 4AD/2DA
- Optional 2 Rs485 on PLC
- Optional 1 Rs232 on HMI
- Default 2 programing ports on PLC (USB and Rs232 port)
- High speed count: HB series support single phase 6 channel 10KHz or 3 AB 10KHz or 2 ABZ+1 AB 10KHz. H series support single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 KHz
- High speed pulse: 8 channels, HB series supports Y0-Y7 10KHz.
 H series support Y0-Y3 100KHz, Y4-Y7 10KHz.
 High-speed counting + high-speed pulse < 480KHz.
- Acceleration and deceleration are independent.

HMI/PLC All-in-One



150*93*32mm 143*86mm (cut-out size)

212*148*40mm

194*138mm (cut-out size)

EX3G-43KH/50KH

- EX3G-43KH: 480*272TFT
- EX3G-50KH: 800*480TFT
- Support vertical display
- Max 12DI/12DO, 4AD/2DA
- Optional 2 Rs485 on PLC
- Optional 1 Rs232 on HMI
- Default 2 programing ports on PLC (USB and Rs232 port)
- High speed count: supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz
- High speed pulse: supports 8 channels, Y0-Y3 100KHz, Y4-Y7 10KHz. High-speed counting + high-speed pulse < 480KHz.
- Acceleration and deceleration are independent.

EX3G-70H

- 800*480TFT, supports vertical display
- Max 20DI/18DO, 12AD/8DA
 or 24DI/20DO(18R2T), 8AD/6DA
- Optional 1 Rs485 or 2 Rs485 (one is changed from defaulted Rs232)/CAN/Network port on PLC
- Optional 1 Rs232 or Rs485/ Network port on HMI
 P.S. The network port can be added either on PLC or HMI.
 Default 2 programming ports on PLC (Type-C and Rs232 port)
- High speed count: supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz
- High speed pulse: supports 8 channels, Y0-Y3 100KHz, Y4-Y7 10KHz. High-speed counting + high-speed pulse < 480KHz.
 Acceleration and deceleration are independent.



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HMI/PLC All-in-One



226*163*35.6mm 217*154mm (cut-out size)

EX3G-70KH

- 800*480TFT, supports vertical display
- Max 30DI/30DO (28R2T), 16AD/8DA
- Optional 1 Rs485 or 2 Rs485 (one is changed from defaulted Rs232)/CAN/Network port/WIFI (occupy default Rs232 port) on PLC
- Optional 1 Rs232 or Rs485/ Network port on HMI P.S. The network port can be added either on PLC or HMI.
- Default 2 programming ports on PLC (USB and Rs232 port)
- High speed count: supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz
- High speed pulse: supports 8 channels, Y0-Y3 100KHz, Y4-Y7 10KHz.High-speed counting + high-speed pulse < 480KHz.
- Acceleration and deceleration are independent.

EX3G-100HA

- 1024*600TFT
- Max 30DI/30DO (28R2T), 16AD/8DA
- Optional 1 Rs485 or 2 Rs485 (one is changed from defaulted Rs232)/CAN/Network port/WIFI (occupy default Rs232 port) on PLC
- Optional 1 Rs232 or Rs485/ Network port on HMI
 P.S. The network port can be added either on PLC or HMI.
- Default 2 programming ports on PLC (USB and Rs232 port)
- High speed count: supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz
- High speed pulse: supports 8 channels, Y0-Y3 100KHz, Y4-Y7 10KHz. High-speed counting + high-speed pulse < 480KHz.
- Acceleration and deceleration are independent.



275*194*36mm 262*180mm (cut-out size)

365*290*36mm

352*279mm (cut-out size)

EX3G-150HA

- 1024*768TFT
- Max 30DI/30DO (28R2T), 16AD/8DA
- Optional 1 Rs485 or 2 Rs485 (one is changed from defaulted Rs232)/CAN/Network port/WIFI (occupy default Rs232 port) on PLC
- Optional 1 Rs232 or Rs485/ Network port on HMI
 P.S. The network port can be added either on PLC or HMI.
- Default 2 programming ports on PLC (USB and Rs232 port)
- High speed count: supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz
- High speed pulse: supports 8 channels, Y0-Y3 100KHz, Y4-Y7 10KHz. High-speed counting + high-speed pulse < 480KHz.
- Acceleration and deceleration are independent.



More details, refer to "COOLMAY EX3G Programming Manual", "EX3G User Manual", "Coolmay HMI User Manual"

Specifications of EX3G HMI/PLC All-in-One

	Model	EX3G-43H/HB	EX3G-43KH/50KH	EX3G-70H	EX3G-70KH	EX3G-100HA	EX3G-150HA
	Display panel	4.3" TFT LCD	4.3/5" TFT LCD	7" TFT LCD	7" TFT LCD	10.1" TFT LCD	15" TFT LCD
	Resolution	480*272	480*272/800*480	800*480	800*480	1024*600	1024*768
	Dimension	134*102*32mm	150*93*32mm	212*148*40mm	226*163*35.6mm	275*194*36mm	365*290*36mm
	Cut-out size	120*94mm	143*86mm	194*138mm	217*154mm	262*180mm	352*279mm
	Display size	97*56mm	97*56/108*65mm	154*87mm	154*87mm	222*125mm	304*228mm
	Brightness	300cd/m ²	300cd/m ²	300cd/m ²	300cd/m ²	300cd/m ²	450cd/m ²
	Back light	LED	LED	LED	LED	LED	LED
þ	ROM	128MB	128MB	128MB	128MB	128MB	128MB
	RAM	H:64MB/HB:32MB	64MB	64MB	64MB	128MB	128MB
	CPU	H:ARM9 400MHz HB:ARM9 216MHz	ARM9 400MHz	ARM9 400MHz	ARM9 400MHz	Cortex A8 720MHz-1GHz	Cortex A8 720MHz-1GHz
	Display color scale	65536	65536	65536	65536	65536	65536
	Panel	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance
	Power consumption	4-6W	4-6/5-7W	6-7W	6-7W	6-8W	15W
	Weight	Approx. 0.4kg	Approx. 0.5kg	Approx. 0.64kg	Approx. 0.64kg	Approx. 0.9kg	Approx. 3.42kg
	Digital points	12DI/12DO	12DI/12DO	20DI18DO/24DI20DO(18R2T)	24DI20DO/30DI30DO(28R2T)		
	DO type	Relay(max load5A)	/MOS(max load 2A)	Relay/	transistor(Y0-Y3 a	re MOS)/mixed ou	tputs
	I/O levels		PN, common termin				
	High speed count input	HB series sup H series support	oport single phase single phase 6 channel 6	6 channel 10KH 60KHz, or 2AB 60KH	lz or 3 AB 10K lz + 1 AB 10KHz, or 2	Hz or 2 ABZ+1 2 ABZ 60KHz + 1 AB p	AB 10KHz hase 10 Khz
	High speed pulse output	HB serie	es support 8 channel 10KH eed counting + high-speed	z; H series support 8	channels,Y0-Y3 100Kl	Hz, Y4-Y7 10KHz.	
	Analog points	4AC)/2DA	12AD8DA/8AD6DA	16	AD8DA/5AD2D	A
	Analog type	0~10	/pe: Type E/K/S/T/J the V/ 0~5V(70H/70KH/10 0~10V /0~5V (70H/70K	0HA support -5V~5	V/ -10V~10V)// 0~2	0mA/ 4~20mA/ mixe	d
	Analog accuracy			12 bit			
	Default programming port	1 Mini type b US	B port (Type C for I	EX3G-70H) and	1 Rs232 port (c	an be also used a	as COM port)
	HMI optional COM port	1 Rs232 port, H,	KH can add audio			annot coexist with the	1 7
	PLC optional COM port	2 Rs4	-85	1 Rs485 or 2 R Ethernet port (can not	s485 (one is changed fro coexist with HMI Etherne	m the default Rs232),CA et port), WIFI (will occupy	N (2.0A/B), the default Rs232)
	Input	DC24V					
	Certificate	CE					
	Anti-interference test	Voltage 1500Vp-p, pulse period 1µs, last 1s					
	Shock test	10-25Hz (X/Y/Z 2G 30mins)					
	Working ambient temp	0∼50℃					
	Working ambient humidity			20%~90%			
	Storage			-20~70°C			
	Cooling			Natural a	ir cooling		



Dimensions EX3G-43H/HB Cut-out size: 120*94mm EX3G-43(50)KH Cut-out size: 143*86mm 212 EX3G-70H Cut-out size: 194*138mm EX3G-70KH Cut-out size: 217*154mm 275 262 EX3G-100HA Cut-out size: 262*180mm 180

Programmable Logic Controller (PLC)

Coolmay PLC applies military-grade chip, faster operating speed and strong anti jamming capability. The inputs and outputs apply opto-isolator. Analog i/o, RS232 and RS485 are integrated. It is a new control concept in functions, cost-saving and conveniences.

Features

- Integrated PLC with digital i/o (DI/DO), analog i/o (AD/DA), high speed functions, etc..
- Compatible with FX3G/FX3U/FX3S PLC, fast operation.
- Up to 40DI/40DO, 16AD/8DA.
- Default 1 Mini type B USB port, 1 Rs232(Interface terminal is mouse female port with 8 holes), 2 RS485 ports Supports optional Rs232 communication port, and supports Mitsubishi PLC programming protocol, serial port protocol and Modbus protocol. Supports CAN.
- Some models support Ethernet port. Supports multiple HMI and VFD communication.
- Supports multi-channel high speed count and pulse functions.
- 32,000-step program capacity and 32,000 power retentive registers. Supports interruption, linear arc interpolation and PID self-tuning.
- Supports special encryption. HMI and PLC can be encrypted respectively. Set PLC password as 12345678 can prohibit reading program completely. (Note: PLC only supports 8-bit password.)
- Combined with Coolmay network modules can realize remotely control.
- Supports OEM and ODM.



65*90*36mm Mounting size: 57*99mm

CX3G-16M(-485/232)

- Supports 8DI/8DO
- Default as 2 RS485 ports, and can be customized as 1 RS485, 1 RS232,
 - or 1 RS485, 1 CAN (2.0A/B),
- or 1 RS232, 1 CAN (2.0A/B)
- High speed pulse Y0-Y7 10KHz
- High speed count+high speed pulse ≤480KHz



130*90*36mm Mounting size: 122*99mm

CX3G-24M(-6AD4DA-485/232) CX3G-32M(-2AD-485/232)

- CX3G-24M supports 12DI/12DO, 6AD/4DA
 CX3G-32M supports 16DI/16DO, 2AD
- Default as 2 RS485 ports, and can be customized as 1 RS485, 1 RS232,
 - or 1 RS485, 1 CAN (2.0A/B), or 1 RS232, 1 CAN (2.0A/B)
- High speed pulse Y0-Y3 100KHz, Y4-Y7 10KHz
- High speed count+high speed pulse ≤480KHz

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CX3G PLC

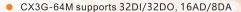


200*90*36mm 192*99mm

CX3G-34M(-12AD8DA-485/232) CX3G-48M(-8AD4DA-485/232)

- CX3G-34M supports 18DI/16DO, 12AD/8DA
 CX3G-48M supports 24DI/24DO, 8AD/4DA
- CX3G-34M is default as 2 Rs485 ports and can be customized as 1 RS485, 1 RS232. CAN(2.0A/B) port is optional
- CX3G-48M is default as 2 Rs485 ports and can be customized as1 RS485, 1 RS232, or 1 RS485, 1 CAN (2.0A/B), or 1 RS232, 1 CAN (2.0A/B)
- CX3G-48M can add Ethernet port and supports Modbus TCP/UDP protocol.
- High speed pulse Y0-Y3 100KHz, Y4-Y7 10KHz
- High speed count+high speed pulse ≤480KHz

CX3G-64M(-16AD8DA-485/232) CX3G-80M(-4AD4DA-485/232)



- CX3G-80M supports 40DI/40DO, 4AD/4DA
- Default as 2 RS485 ports and can be customiz -ed as 1 RS485, 1 RS232, CAN (2.0A/B) port is optional
- High speed pulse Y0-Y3 100KHz, Y4-Y7 10KHz
- High speed count+high speed pulse ≤480KHz

- X Programming software: compatible with GX Works 2

285*90*36mm

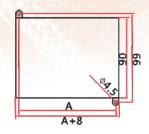
277*99mm

More details, please refer to "Coolmay CX3G/FX3GC PLC Programming Manual", "CX3G PLC User Manual".

Mounting Size of CX3G PLC

Model	CX3G-16M	CX3G-24M	CX3G-32M	CX3G-48M	CX3G-34M	CX3G-64M	CX3G-80M	
Dimension	65*90*36mm	130*90	130*90*36mm 2		200*90*36mm		290*90*36mm	
Mounting size	57*99mm	122*	122*99mm 192*			99mm 277*99mm		
Installation method		Fixed hole	mounting ar	nd 35mm star	ndard rail mounting			
Digital points	8DI/8DO			24DI/24DO			40DI/40DO	
I/O level		Input Transistor outp	: Passive NPN, ut: NPN; Relay (public terminal is output: Normally	solated open dry conta	ct		
DO type				ransistor(ma				
High speed input	Single phase	6 channel 60K	(Hz, or 2 AB 60	KHz + 1 AB 10	KHz, or 2 ABZ	60KHz + 1 AB	phase 10 KHz	
High around output	8 channels 10KHz		8 channel	s, Y0-Y3 is 100	KHz, Y4-Y7 is	s 10KHz		
High speed output		High-speed counting + high-speed pulse < 480KHz						
AD type: Type E/K/S/T/J thermocouple/ PT100/ PT1000/ NTC50K/ NTC100K/0~10V/ 0~5V/ 0-20mA/ 4-20mA/ -5V~5 DA type: 0~10V/ 0~5V/ 0~20mA/ 4~20mA-5~5V/ -10 (2DA for 1 minus voltage))mA/ -5V~5V	/-10V~10V			
1000		6AD4DA	2AD	8AD4DA	12AD8DA	16AD8DA	4AD4DA	
	1 Mini type B	JSB port, 1 Rs	232(Interface t	erminal is mou	se female port	with 8 holes), 2	2 RS485 ports	
COM port	Default 2 RS485 ports can be customized as 1 RS485, 1 RS232, or 1 RS485, 1 CAN (2.0A/B), or 1 RS232, 1 CAN (2.0A/B) CX3G-48M can add Ethernet port. Default 2 RS485 ports can be customized as 1 RS485, 1 RS232 CAN (2.0A/B) port is optional					5, 1 RS232,		
141000111000	l also suppor l also suppor							

CX3G PLC Mounting Size



Cut-out size: A*99 Dimension: (A+8)*90mm

CX3G-16M A:57mm CX3G-32/24M A:122 CX3G-48/34M A:192mm CX3G-64M/80M A:277mm



FX3GC PLC (Standard Plastic Case)

FX3GC is a compact PLC with features below.

- 1. Highly integrated. Supports 16DI/16DO, 8AD/6DA.
- 2. Default 2 PLC programming ports: Mini Type B USB (faster reading speed) and Rs422 port.
- 3. Supports multiple high-speed counting and high-speed pulse.

High-speed counting: single phase 6x 60KHz or AB(Z) 2x 60KHz, 1x 10KHz.

High-speed pulse: 8 channels, Y0-Y3 is 100KHz, Y4-Y7 is 10KHz.

Acceleration and deceleration are independent.

High speed count + high speed pulse≤480KHz.

- 4. 32K steps program capacity, 32K power retentive registers. Supports interrupt, linear circular interpolation, PID auto-tuning.
- 5. Special encryption. Set password as 12345678 to prevent reading data completely.
- 6. Convenient wiring. 3.5MM pluggable terminals are applied.
- 7. Easy installation. DIN-Rail (35 mm width) installation is applied.
- 8. More specifications can be customized.



Dimension: 90*60*32mm

FX3GC-16M

- 8DI/8DO
- Optional RS485, CAN, analog extension modules
- Supports 2 RS485, 1 CAN, 6AD/4DA

Or 1 RS485, 1 CAN, 8AD/4DA

Or 1 RS485 8AD/6DA

Or 2 RS485, 1 CAN

E-BARBARA W

Type A: FX3GC-32M Type B: FX3GC-30M(-485)

- Type A: 16DI/16DO
- Type B: 16DI/14DO, optional 1 Rs485

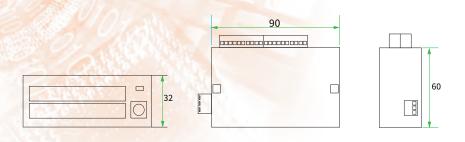
Dimension: 90*60*32mm

Programming software: compatible with GX Works 2 More details, please refer to "Coolmay CX3G/FX3GC PLC Programming Manual", "FX3GC PLC User Manual".

Specifications of FX3GC PLC

Model	FX3GC-16M	FX3GC-30M	FX3GC-32M		
Dimension		90*60*32mm			
Installation method		DIN rail (35mm width)			
Digital points	8DI/8DO	16DI/14DO	16DI/16DO		
I/O level		put: Passive NPN, public terminal isolat PN, COM connects to cathode; Relay out			
DO type	Relay(MR)/ Transistor (MT)/ Mixed (MRT) (Relay output: max load 5A/ transistor output: max load 500mA)				
High speed count	,	or 2 AB 60KHz + 1 AB 10KHz, or 2 A	· ·		
High speed pulse	8 channels,Y0-Y3 is 100KHz, Y4-Y7 is 10KHz High-speed counting + high-speed pulse < 480KHz				
Analog	AD: Type E/k/S/T/J thermocouple/ Pt100 / PT1000/ NTC10k/ NTC50k/ NTC100k/ 0~10V/ 0~5V/ 0~20mA/ 4-20mA/ -5V~5V/ -10V~10V/ mixed	N	ull		
	DA:0-10V/0-5V/0-20mA/4-20mA -5~5V/-10~10V (2DA for 1 minus voltage)				
COM mark	Default 2 PLC programming ports: 1 Mini type B USB port, and 1 Rs422 (Interface terminal is 8 holes mouse female port)				
COM port	Optional 2 RS485, 1 CAN(2.0A/B)	Optional 1 RS485	Null		
	FX3GC-16M supports 2 RS485, 1 CAN(2.0A/B), 6AD4DA or 1 RS485, 1 CAN(2.0A/B), 8AD4DA or 1 RS485, 8AD/6DA or 2 RS485, 1 CAN(2.0A/B)				

Mounting Size of FX3GC PLC



Dimension: 90*60*32 mm



Coolmay PLC Parameters

		EV2010V201EV200
Computi	Model ng control method	EX3G/ CX3G/ FX3GC Cyclic scanning through stored programs
	control method	
		Batch processing, input and output refresh, pulse capture
Programming language		Logic ladder diagram and instruction table (supports Mitsubishi software programming)
Computing Basic		Approx. 0.42µs
	Application instructions	Approx. 1.6µs
RAM	Built-in	32,000 steps
	External storage	Null
	Basic sequence instructions	27
Instructions	- 10 10 10 10 10 10 10 10	2
	Application instructions	199 (Support majority, seen the instruction comparison table)
	General	384 points M0-M383, 6144 points M1536-M7679
Auxiliary	Power retentive	1152 points M384-M1535
	Special	512 points M8000-M8511
	General	3096 points S1000-S4095
Status	Initial	10 points S000-S009
	Power retentive	990 points S010-S999
	100ms	200 points T0-T199
Timer	10ms	46 points T200-T245
Timer	1ms	4 points T246-249 power retentive, T256-T319 64 points general
	100ms power retentive	6 points T250-T255
	General 16 bits	16 points C0-C15
Counter	Power retentive 16 bits	184 points C16-C199
Counter	General 32 bits	20 points C200-C219
	Power retentive 32 bits	15 points C220-C234
	Single phase single count	C235-C245, max 6 channels, max 60KHz
High speed	Single-phase start-stop input	
counter	Single-phase double counting	C246-C250, max 2 channels, max 60KHz
	Biphasic double counting	C251-C255, max 3 channels, 2 octave max 60KHz; 4 octave max 24kHz
	General	128 points, D0-D127
	Power retentive	7872 points, D128-D7999
Data register	File register	24000 points, R0-R23999 support power retentive
	Special	512 points, D8000-D8511
	Indexing	16 point, V0-V7, Z0-Z7
	JUMP CALL	256 points, P0-P255 / 1281 points, P0~P1280
pointer	Interruption	Input interruption 6 points 10aa~15aa; timer interruption 3 points 16aa~18aa; counter interruption 6 points 110aa~160aa
Nesting	master control	8 points, NO-N7
9		16 bits: -32768~32767
	Decimal K	32 bits: -2147483648~2147483647
Constant		16 bits: 0000~FFFF
	Hex H	32 bits: 00000000~FFFFFFF
		32 bits, 00000000°1111111

Human Machine Interface (HMI)

H series are based on WINCE 5.0, and HA series are based on WINCE 7.0.

Features

- Provides a large number of vector libraries and supports self-built gallery
- High-precision, high-reliability resistive touch panel
- Supports various formats of static images and GIF animations
- Support all fonts WINDOWS provided
- 60,000 TFT true color display
- H series support vertical display
- Support Ethernet port and audio
- Default Rs232/Rs485 port, support multiple protocols
- Support 18 languages
- Support data storage functions and default as usb flash drive storage, and SD card storage is optional (cannot coexist with usb storage), max. 100,0000 data.
- Supports storage of recipe, historical data, curves, alarming listing.
- Support Ethernet port and support Ethernet monitoring
- Support program download, database upload and download by usb flash drive or SD card, and support functions of external mouse, usb flash drive.

HMI MT60







MT6037H

^{*} Programming software: Coolmay HMI programming software

^{*} More details, please refer to "Coolmay HMI User Manual", "Coolmay HMI Programming Manual".

Coolmay®

HMI MT60





MT6050H





MT6043H

MT6070H



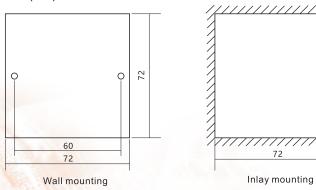


MT6100HA

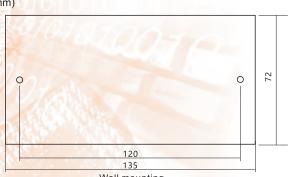
MT6150HA

Dimensions of MT60

■ MT6037H (mm)



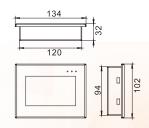
■ MT6050H (mm)



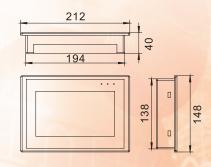


Dimensions of MT60

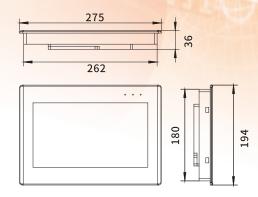
■ MT6043H Cut-out size: 120*94mm



■ MT6070H Cut-out size: 194*138mm



MT6100HA Cut-out size: 262*180mm



НМІ МТ90

Differences from MT60 HMI

- 1. No operation system and no startup screen, fast startup speed
- 2. Support Chinese and English only.
- 3. Support 30,000 data storage.
- 4. Support CAN (cannot coexist with default Rs485 port).







MT9037H





MT9043KH/MT9050KH

MT9070KH

- Provides a large number of vector libraries and supports self-built gallery
- High-precision, high-reliability resistive touch panel
- Supports various formats of static images and GIF animations
- Support all fonts WINDOWS provided
- 60,000 TFT true color display
- MT9043KH/MT9050KH/MT9070KH support CAN port
- Default Rs232/Rs485 port, support multiple protocols
- Supports storage of recipe, historical data, curves, alarming listing.

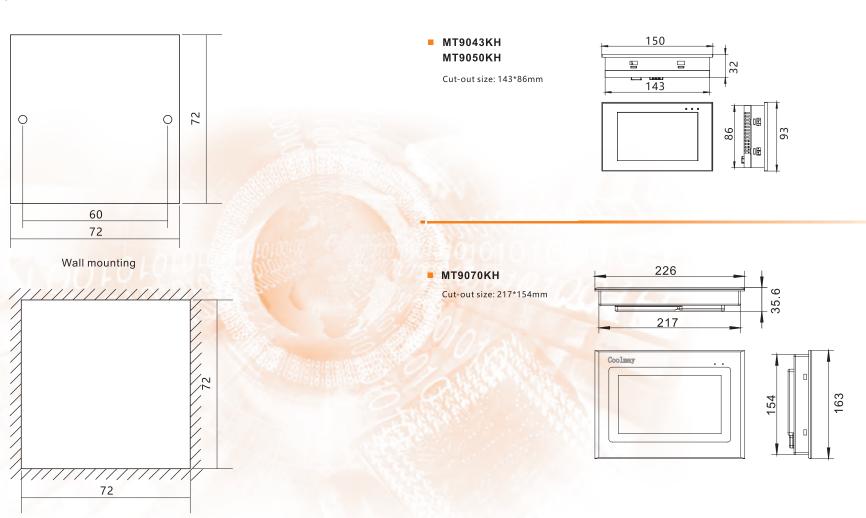
^{*} Programming software: Coolmay HMI programming software

^{*} More details, please refer to "Coolmay HMI User Manual", "Coolmay HMI Programming Manual".



Dimensions of MT90

■ MT9037H (mm)



Inlay mounting



Specifications of HMI

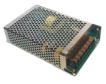
Model	MT6037H/MT9037H	MT6043H	MT6050H	MT6070H(A)	MT6100HA	MT6150HA	MT9043(50)KH	MT9070KH
Display panel	3.5"TFT LCD	4.3"TFT LCD	5.0"TFT LCD	7.0"TFT LCD	10.1"TFT LCD	15.0"TFT LCD	4.3/5.0" TFT LCD	7.0"TFT LCD
Resolution	320*240	480*272	800*480	800*480/1024*600	1024*600	1024*768	480*272/ 800*480	800*480
Dimension(mm)	88*88*25	134*102*32	146*88*25	212*148*40	275*194*36	365*290*36	150*93*32	226*163*35.0
Cut-out size	72*72mm	120*94mm	137*72mm	194*138mm	262*180mm	352*279mm	143*86mm	217*154mr
Display size	73*56mm	97*56mm	108*65mm	154*87mm	222*125mm	304*228mm	97*56/ 108*65mm	154*87mm
Brightness	300cd/m ²	300cd/m ²	300cd/m ²	300cd/m ²	300cd/m ²	450cd/m²	300cd/m ²	300cd/m ²
Back light	LED	LED	LED	LED	LED	LED	LED	LED
ROM	128MB	128MB	128MB	128MBM	128MB	128MB	128MB	128MB
Display color scale	65536	65536	65536	65536	65536	65536	65536	65536
Panel	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistance	4-wire resistanc
Power consuption	<3W	<3W	<5W	<5W	<8W	<12W	<3W	<8W
Weight	0.3kg	0.33kg	0.33kg	0.54kg	0.7kg	3.414kg	0.33kg	0.7kg
COM port	Default 1 R	s232, 1 Rs485	. MT60 support	s Ethernet por	t. MT6***H ca	n add audio.	Default 1 Rs232, 1 Rs48	35. Support CAN por
ROM	H	H series:64MB. HA series:128MB. MT9037H:32MB 32M						64MB
CPU	H series: ARN	H series: ARM9 400MHz. HA series: Cortex A8 720MHz-1GHz. MT9037H: ARM9 216MHz ARM9 216MHz ARM9 288MHz						
Operating system	H se	H series: WINCE 5.0. HA series: WINCE 7.0. MT9037H: Null Null						
Contrast		400:1						
Power retentive				With	in 20ms			
USB port			Yes b	ut expect for	MT90 serie	s HMI		
System diagnostics				Power fail	ure detectio	n		
Input		12-24VDC±	10%<150mA	@24VDC		15-24VDC±10% <500mA@24VDC	12-24VDC±10%<1	50mA@24VDC
Certificate				CE				
FCC				Conform	to FCC Cla	ass A		
Anti-interference test			Voltage 15	00Vp-p, pul	se period 1 ₁	us, last 1s		
Shock test			10)-25Hz(X,Y,2	Z 2G 30 min	s)		
Insulation re	sistance			>10MΩ@5	500VDC			
House material		ABS+PC						
Pressure test	500VAC 1min							
IP level	IP65(front panel)							
Working ambient temp.	0~50℃							
Working ambient humidity	20~90%RH							
Storage		-20~70℃						
Cooling		Natural air cooling						

Power supply









CM6024 90*60*32mm

CX6024-12-5 85*90*36mm

CX2024 65*90*36mm

CM15024 159*97*38mm

CM industrial power supply applied imported power supply special driving chip and high precision and high temperature resistant electronic components, and adopts international advanced pulse width modulation (PWM) technology. It has protectiond for short circuit, overload, overvoltage, overheating.

- Advanced PWM technology
- Adopts imported driver chip
- Soft-start current, effectively reduce transient voltage surge
- Adopts high temperature electrolytic capacitors to ensure system reliability
- 120% full-load aging test, strong output
- Built-in EMI, filter, minimal ripple and noise
- Short circuit, overload, over-voltage protections
- Natural heat dissipation, stable performance and high reliability
- MTBF of 100,000 hours

Specifications of Power Supplies

Model	CX6024-12-5	CX2024	CM6024	CM15024		
Dimension	85*90*36mm	65*90*36mm	90*60*32mm	159*97*38mm		
Wiring method	7.62 fence termina	7.62 fence termina	I5P-7.62 fence termi	nalP-9.5 fence termi		
Output	1A	0.8A	2.5A	6.5A		
Efficiency	86%	85%	86%	89%		
Installation	Standard rail mounting,	Standard rail mounting, can be mounted on NS35 \ 7.5 or NS35 guide slot Screwed, flat or 90 degree installation				
Electric shock	30A/230V AC 60A/230V AC					
Input frequency	47~63Hz					
Input voltage		88~264V AC/1	25~373V DC			
Output voltage	DC24V/DC12V/DC5V		DC24V			
Output accuracy		±1	1%			
No-load consumption	<0.5w					
Protection	Short circuit / overvoltage protection					
Abnormal alarm	Wh	When the fault occurs, the LED light flashes or is off				
Life span		100,000 hours at ro	om temperature 25 °	C		



Network / Radio Frequency (RF) Module



90*60*32mm Optional rechargeable lithium battery



90*60*32mm Optional rechargeable lithium battery



CM-GPRS
90*60*32mm
Optional rechargeable lithium battery
(Optional three-meter sucker antenna /
rod antenna optional)



CX-GPRS-G
65*90*36mm
Supports GPS
Optional rechargeable lithium battery
(Optional three-meter sucker antenna /
rod antenna optional)



CX-WIFI-2NET
65*90*36mm
Optional rechargeable lithium battery



CX-4G 65*90*36mm Optional rechargeable lithium battery

Network / RF Module

CM-WIFI/GPRS/RFM/CX-4G/WIFI-2NET modules are small and powerful network modules developed and produced by Shenzhen Coolmay Technology Co., Ltd. It realizes transparent transmission of network data packets and Rs232/ Rs485 interface data.

- Optional rechargeable lithium battery, and the model will be added with L. E.g., CM-WIFI with battery, the model will be CM-WIFI-L.
- CM-WIFI: 300MW transmitting power, easily cover 100 meters on-site, wireless programming/ debugging/ monitoring can be realized in any corner.
- CX-WIFI-2NET: Default two RJ45 standard network ports. Traditional low-end serial devices or MCU-controlled devices can be easily connected to Wi-Fi or Ethernet for transparent transmission, thereby achieving IoT network control and management. As a hotspot, the module can accommodate 32 wifi or TCP clients at the same time. And the module can be also used as a secondary router, and can realize hand-in-hand Ethernet connection.
- CM-GPRS: The four-frequency module is universal. Supports Mobile/ Unicom GPRS 2G network, and uses MICRO SIM card. Supports remote programming/ debugging/ monitoring, and supports SMS data sending and receiving.
- CX-GPRS-G: The four-frequency module is universal. Supports Mobile/ Unicom GPRS 2G network, and uses MICRO SIM card. Supports remote programming/ debugging/ monitoring, and supports SMS data sending and receiving. Supports GPS function.
- CX-4G: 5-mode 12-frequency, Mobile/ Unicom/ Telecom 4G high-speed access. Supports Mobile/ Unicom 3G and 2G access, and uses MICRO SIM card. Supports remote programming/ debugging/ monitoring.
- CM-RFM Radio Frequency Module: Highly integrated half-duplex micro-power wireless data high-performance RF module, serial devices can easily achieve communication with multiple serial devices/ computers (upper computers) over long distances.
- Completely replaces the wired cable, and can realize the communication between serial device (PLC/ HMI/ instrument, etc.) and computer (upper computer) or serial device.
- Easily remote control serial devices (PLC/ HMI/ instruments, etc.), eliminating business trips.
- This product is more convenient to use with Coolmay PLC or HMI/PLC all-in-one.



Coolmay Configuration Software

- Suitable for small and medium-sized systems with less than 2 stations, cost-effective.
- 2. It is a software which based on Windows platform for writing touch screen programs and generating PC monitoring system. The software online simulation function can completely replace the touch screen and directly communicate with the PLC, and can realize all the functions that the touch screen communicates with PLC.



Network / RF Module

Specifications of Network Modules

Model	CM-WIFI	CX-WIFI-2NET			
Frequency range	2.412GHz-2.484GHz	2.412GHz-2.484GHz			
Network standard	802.11 b/g/n	802.11 b/g/n			
Serial speed 300bps~460800bps		300bps~460800bps Ethernet: 100Mbps			
Network type STA/AP/STA+AP		Station/AP mode			
Network protocol	IPV4, TCP/UDP/HTTP	TCP/UDP/ARP/ICMP DHCP/DNS/HTTP			
Transmit power	802.11b: +16 +/-2dBm	802.11b: +20dBm(Max.)			
	802.11g: +14 +/-2dBm	802.11g: +182dBm(<mark>Max.)</mark>			
	802.11n: +13 +/-2dBm	802.11n: +15dBm(Max.)			
User configuration	Built-in web/ serial AT command	Built-in web/ serial AT command			
Interface type	SMA interface	SMA interface / RJ45 standard			
Wiring method	Power supply applies 3.50 pluggable terminals or optional MICRO USB power supplyor rechargeable lithium battery	Power supply applies 5.0 pluggable terminals or optional MICRO USB power supplyor rechargeable lithium battery			
	Rs485 applies 3.81 pluggable terminals	Rs485 applies 3.50 pluggable terminals			
Dimension	90*60*32mm	65*90*36mm			
Data interface	rface Rs232, Rs485				
Installation	Standard rail mounting, and can be mounted on NS35\7.5 or NS35 slot.				
Working voltage	king voltage DC5V ~DC30V				
Note: Either powe	er terminal of the power supply or USB power supply can be sele	ected. If lithium battery, only MICRO USB power supply can be used.			

Specifications of Network and RF Modules

Model	CM-GPRS	CX-4G	Model	CM-RFM		
Frequency range	850/900/1800/1900MHz guad-band	5 mode 12 frequency	Frequency range	430-450MHz		
Network standard	GSM/GPRS/EDGE	TDD-LTE/FDD-LTE WCDMA/ TD-SCDMA GSM/GPRS/EDGE	Modulation	GFSK		
Serial speed	2400bps~921600bps	300bps~230400bps	Serial speed	1200bps~115200bps		
Network type	GSM/GPRS/EDGE	TDD-LTE/FDD-LTE WCDMA/ TD-SCDMA GSM/GPRS/EDGE	Channel spacing	150KHz		
Network protocol	TCP/UDP/DNS/HTTP	TCP/UDP/DNS/HTTP	Transmission rate	1-100Kbps		
Transmit power	GSM900 class4(2W)	TDD-LTE +23dBm(Power class 3) FDD-LTE +23dBm(Power class 3)	Transmit power	Max 20dBm(100mw)		
	DCS1800 class1(1W)	WCDMA +23dBm(Power class 3) TD-SCDMA +24dBm(Power class 2)		Adjustable 9-level power		
		GSMBand8 +33dBm(Power class 4) GSMBand3 +30dBm(Power class 1)	Receiving sensitivity	-114dBm(@10Kbps, dev=25KHz,BER<0.1%)		
User configuration	Serial/ Network/ SMS AT Command (Provide Software)	Serial/ Network/ SMS AT Command (Provide Software)	Cache space	双256bytes		
Interface type	SMA interface	SMA interface	Transmission distance			
Wiring method	Power supply applies 3.50 pluggable terminals or optional MICRO USB power supplyor rechargeable lithium battery	Power supply applies 5.0 pluggable terminals or optional MICRO USB power supplyor rechargeable lithium battery	Wiring method	Power supply applies 3.50 pluggable terminals or optiona MICRO USB power supplyor rechargeable lithium battery		
	Rs485 applies 3.81 pluggable terminals	Rs485 applies 3.50 pluggable terminals		Rs485 applies 3.81 pluggable terminals		
Dimension	90*60*32mm	65*90*36mm	Dimension	90*60*32mm		
Data interface	Data interface RS232,RS485					
Installation	Standard rail mounting, and can be mounted on NS35\7.5 or NS35 slot.					
Working voltage	Vorking voltage DC5V ~DC30V					
Note: Either pow	Note: Either power terminal of the power supply or USB power supply can be selected. If lithium battery, only MICRO USB power supply can be used.					

Offline Programming (OP)/ Fiber Conversion Modules







CX-FIBER-A/CX-FIBER-B Fiber to CAN/RS485/RS232 65*90*36mm

- CM-OP: The PLC's exclusive programming module. It can download or read the programs in the PLC without connecting the PLC to the computer, which greatly improves the download efficiency and facilitates engineers to download programs in batches.
- CX-FIBER-A/CX-FIBER-B Fiber to CAN/RS485/RS232 Modules: Integrated 2 CAN buses, 1 RS485 and 1 RS232 (Rs485 and Rs232 cannot be used at the same time), which can realize long-distance communication, data transmission and program download of serial devices (PLC/ HMI/ meter/ upper computer, etc.).

`	
Model	CM-OP
Installation	35mm standard rail mounting, handheld devices
Connection method	MICRO USB & RS485/ RS432
COM protocol	Mitsubishi programming port protocol
Power supply	Built-in 2000mAH lithium battery
Charging voltage	5V
Max input	50mA
Static power consumption	<0.5W
N.W.	50g
Dimension	90*60*32mm
Working ambient temp.	-20℃~85℃
Programming software	GX Works 2

Model	CX-FIBER-A/CX-FIBER-B
Max fiber length	80km
Data interface	2 CAN,1 Rs232 or 1 Rs485
Baud rate	0~1Mbps
Optical port selection	st, sc or FC interface single or double fiber
Input	DC24V
N.W.	100g
Dimension	65*90*36mm
Cut-out size	98*57mm
Working ambient temp.	-40°C~85°C
Relative humidity	≤95%RH
Installation	Rail, wall mount, flat mount
Usage	Plug and play

Temperature Control Module



Dimension: 90*60*32mm

CM-4TMS/4TMR

- 4 PID with independent chips
- 4 16-bit high-precision temperature control module with isolation
- Supports multiple 4-channel thermocouples / thermal resistors
- 4TMS is 4 SSR outputs / 4TMR is 4 relay outputs
- Temperature range: -200.0 °C~1350.0 °C
- 2 RS485 communication

Coo may®

Amplification Modules







Solid State Relay Amplifier Module CM-SSR



Intermediate Relay Amplification Module CM-REY

Coolmay Amplifier Modules convert low-power output signal of PLC to high-power signal output through the optocoupler isolation (intermediate relay amplification module applies relay isolation), and control motor, solenoid valve and other high-power loads to protect PLC.

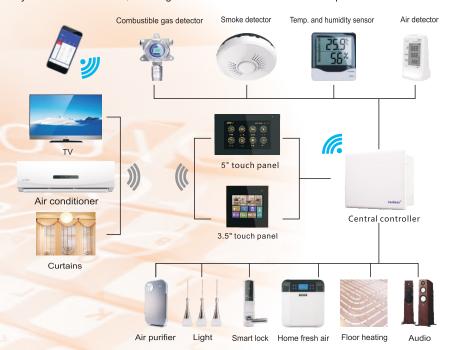
- With opto-isolator (intermediate relay amplification module applies relay isolation) to isolate and protect PLC output contacts
- Compact and easy to install and reduces the size of the control box for cost saving
- Input with indicator light, good for debugging
- Standard rail installation
- Inputs and outputs are side arrangement, pluggable terminals for easy wiring and installation
- Small and exquisite appearance
- Stable performance, durability, strong anti-interference ability
- Large output current

Specifications of Amplification Modules

Product type	Transistor amplification module	Solid State Relay Amplifier Module	Intermediate relay amplification module	
Model	CM-MOS	CM-SSR	CM-REY	
Voltage	DC12~30V	AC100-250V	DC/AC0-250V	
Output current	5A	5A	15A	
Max output current	10A	10A	16A	
Output method	High-power MOS tube, NPN output	Zero crossing trigger	Relay contact	
Protection method	Opto-isolated, freewheeling diode protection	Opto-isolated, freewheeling diode protection Opto-isolated, RC absorption circuit Relay isolation,		
Input voltage		DC24V		
Input drive		NPN (low level input)		
Output points	6 points			
Wiring method	5.08Pluggable terminal			
Installation	Standard rail mounting on NS35\7.5 or NS35 guides			
Dimension		89.5*79*32.5mm		

Home Automation

Coolmay specializes in developing and manufacturing innovative automation products, and provides high-tech control solutions for intelligent buildings and home automation. The solutions combined wired and wireless products, which can easily control various devices and system in the markets, making home automation customization possible.



Topology diagram









Coo may®

Home Automation Producs



Dimension: MAY3S: 96*96*40.4mm MAY3C: 94*94*40.5mm Cutout size: 70*70mm Display size: 73*56mm

Smart Panel MAY3S (resistance)/ MAY3C (capacitive)

- 1, 60,000 color scale 3.5" TFT HD Screen, 320*240 resolution.
- 2. 86 bottom case installation.
- Supports 4 SSR outputs and max 10A, 5A each channel.Can directly control lights by replacing traditional wall switch.
- Supports external infrared modules, smog sensor, temperature and humidity modules, etc.. Supports various wireless devices connection.
- 5. Supports MODBUS, CANBUS protocol and supports internal networking.
- 6. Supports online programming and various scenarios modes. Supports user-defined functions.



Dimension: MAY5S: 154*96*40.5mm MAY5C:152*94*40.5mm Cutout size: 134*70mm Display size: 108*65mm

Coolmay

Smart Panel MAY5S (resistance)/ MAY5C (capacitive)

- 1, 60,000 color scale 5" TFT HD Screen, 800*480 resolution.
- 2. T144 bottom case installation.
- 3. Supports 8 SSR outputs and max 10A, 5A each channel.
 Can directly control lights by replacing traditional wall switch.
- Supports external infrared modules, smog sensor, temperature and humidity modules, etc.. Supports various wireless devices connection.
- Supports MODBUS, CANBUS protocol and supports internal networking. Optional WIFI function.
- Supports online programming and various scenarios modes.
 Supports user-defined functions.

Smart Control Center

- Fou- channel dimming modules applied cutting-edge directional dimming technology, which allows direct access to halogen lamps, incandescent lamps, or other fixtures with AC220 dimming interface.
- Four-channel 16A relay with the abilities of high on-off and inrush currents, which perfectly supports the control of energy-saving luminaires.
- The 16-channel weak-current wiring module can be easily connected to the reset switch, such as infrared sensors, door magnets, emergency buttons, etc. which ensures the system's scalability.
- Supports WIFI function. 300MW transmission power easily covers 100 meters, and wireless access is possible anywhere.
- 5. Supports CANBUS, MODBUS, TCP/IP. Easy networking. Supports APP control and remote control functions.
- 6. Simple and durable box design. Can connect with the external wiring pipelines seamlessly, and the dedicated design of internal line interface is available to those who have no engineering knowledge.
- Supports ladder online editing, and professional users can truly realize their own home automation DIY.

Home Automation Producs







Infrared forwarding module MIR01

- Integrate infrared learning, sending and temperature measurement
- Can learn 99% TV, air conditioning, audio, VCD infrared remote control in the markets, well-adapted.
- Supports multiple devices control simultaneously.

Model	MIR01					
Temperature Range						
Temperature measurement accuracy	-20°C~85°C ±0.5°C					
The state of the s	±0.5°C					
Temperature resolution						
Humidity measurement range						
Humidity resolution	/					
Input voltage	7~30V DC					
Max input current	50mA					
Static power consumption	<0.5W					
Dimension	Diameter 110mm * Thickness 36mm					
N.W.	50g					
Carrier frequency width	31KHz~80KHz					
Relative humidity	95%(No condensation)					
Working ambient temp.	-20°C~85°C					
Installation	Surface/hanging installation					
Connection mode	Rj45 (Power supply/ communication)					
Communication protocol	MODBUS RTU					





Variable Frequency Drive (VFD)







Reliable thermal design



Three anti-paint automatic spraying process

Various motor drivers

Flexible terminal functions

VFD CM520 and CM540 can easily drive induction motors with high-performance current vector technology, and meet the work requirements in various environments. It is high reliability, easy to use, convenient maintainance, environmental friendly, installation space saving and high design standards in terms of applications.

- 1. High reliability
 - Long-life design
 - Independent duct
 - CE
- 2. Easy to use
 - Instant stop function
 - Support ESDriverMS backstage software
 - Built-in adaptive PIK function module
- 3. High performance
 - Applied the latest dedicated chips of motor control from Germany INFINEON company.
 - Applied the international advanced hardware and software technology and integrated the perfect
 - overexcitation functiondriver output.
 - Steady speed with high accuracy, wide speed range
- Fast current limit function Unique speed tracking function

Naming rules

CM520-0.75K-PB 2

- ① VFD series
- CM5 Series 2 Input voltage 20: 220V 40: 380V
- 3 Max power 0.75K is 0.75KW.
- CM520: 0.75KW/ 1.5KW/ 2.2KW
 - CM540: 0.75KW~ 400KW
 - Detailed information, please refer to VFD user manuals.
- 4 Load types Multiple types are available, default as GB standard type-heavy load with brake
 - PB: Fan driver, pump, with brake
 - G: Heavy load
 - P: Fan driver, water pump PG: support PG card function

Variable Frequency Drive (VFD)

	Item	Index					
	Highest frequency	Vector control: 0.00~500.00Hz V/F control: 0.00~500.00Hz					
	Carrier frequency	0.8kHz~12kHz, Automatic adjustment of carrier frequency according to load characteristics					
	Input frequency resolution	Digital settings: 0.01Hz Simulation settings: Highest frequency×0.025%					
	Control method	Open loop vector control (SVC)/ Closed-loop vector control (FVC)/ VF control					
	Starting torque	G model: 0.25Hz/150% (SVC); 0Hz/180% (FVC) P model: 0.5Hz/100%					
	Speed range	1: 200 (SVC)	1: 1000 (FVC)				
	Steady speed accuracy	±0.5% (SVC)	±0.02% (FVC)				
	Torque control response and accuracy	Response time 5ms, accuracy±5% (FVC)					
	Overload capacity	G model: 150% Rated current 60s; 180% Rated current 3s P model: 120% Rated current 60s; 150% Rated current 3s					
Basic	Torque magnification	Automatic torque boost; manual to	e boost; manual torque increase 0.1% to 30.0%				
Functions	V/F curve	Five ways: linear, multi-point, square V/F, V/F separation, incomplete V/F separation					
	V/F separation	Two methods: full separ					
	Acceleration and deceleration curves	Straight or S-curve acceleration and decelera time, acceleration and decele	tion. Four acceleration and deceleration ration time 0.0~6500.0s				
	DC braking	DC braking frequency: 0.00Hz~Max. frenqu Braking action current valu	ency bracking time: 0.0s~36.0s e: 0.0%~100.0%				
	Dot motion control	Jog frequency range: 0.00Hz~50.00Hz Jog acce					
	Simple PLC, multi-speed operation	Up to 16 speeds with built-i	n PLC or control terminals				
	Built-in PID	Process control closed-loop control system can be easily realized					
F		When the grid voltage changes, it can automatical	ly maintain the output voltage to be constant				
	Over-voltage and over-current stall control	Automatic limiting of current and voltage during operation to prevent frequent over-current and over-voltage tripping					
	Fast current limit function	Minimize over-current fault to protect the normal operation of the inverter					
1	Torque limitation and control	"Backhoe" feature, which automatically lim frequent over-current trips; closed-loo	"Backhoe" feature, which automatically limits torque during operation to prevent frequent over-current trips; closed-loop vector mode for torque control				
	Excellent performance	High-performance current vector control technology for induction motor and synchronous motor co					
	Instant stop	In case of instantaneous power failure, the inverter will continue to operate for a short period of time by reducing the voltage of the load feedback energy compensation.					
	Fast current limit	Avoid frequent over current faults in the inverter					
	Virtual IO	Five sets of virtual digital input and output for simple logic control					
Personalized Functions	Timing control	Timing control function: Set the time range 0.0Min ~ 6500.0Min					
Functions	Multi-motor switching	Two sets of motor parameters, can achieve two motor switching control					
N	Multi-threaded bus support	Supports fieldbus: Standard RS-485 (MODBUS protocol)					
1	Motor overheat protection	Optional PG expansion card					
1	Multiple encoder support	Supports differential, open collector (0	, , , , , , , , , , , , , , , , , , ,				
	Command source	Operation panel given, control terminal given be switched by	ven, serial communication port given, multiple ways				
	Frequency source	11 frequency sources: digital reference, analog voltage reference, analog current reference, pulse reference, serial port reference					
1	Auxiliary frequency source	11 kinds of auxiliary frequency sources, frequency fine tuning and	which can flexibly realize auxiliary frequency synthesis				
Operation	Input terminal	Six digital input terminals (DI1-DI6). DI6 supports max. 100kHz high speed pulse. Three analog input terminals. Ai1, Ai2 only support 0~10V input. Ai3 supports 0~10V or 0~20mA.					
	Output terminal	1 output terminal (FM). Optional open collector output or high speed pulse(0~100kHz). 2 relay output terminals (T1/A-T1/B-T1/C, T2/A-T2/C), 2 analog output terminals (AO1, AO2), AO1 supports 0~10mA, 0~10V, AO2 only supports 0~10V.					



Applications

Temperature Control Freezer and Refrigerator

- 1. LCD or TFT touch screen display, high precision.
- Combined 3G series controller with multi-channel type T/K/ PT100 probe and flexibly controlled compressor operation.
- Supports buzzer alarms of compressor units and temperatures.
 Supports over-temperature alarm record.
- 4. Supports wireless remotely monitoring and control.



Intelligent Farming Control System

- 1. LCD or TFT touch screen display.
- 2. Simple and convenient, operators can operate without training.
- The built-in clock can be used to set the amount of feed, water, etc. anytime.
- 4. The remain materials can be displayed, and can be monitored to add material in time.
- Achieved standardized production of agricultural farming and large-scale operation
- 6. Greatly reduced labor costs and changed the production methods of the aquaculture industry



Pulse Hot Press Machine

- Applied to hot press machine (pressing machine), HB welding machine, etc..
- 2. TFT touch screen display.
- 3. Can realize 1-2 channels of pulse heating, fast heating to 300 degrees in 3 seconds and constant temperature control.
- 4. Comes with program, stable control, safe and reliable.
- 5. Integration, easy maintenance and cost saving.



BGA Rework Station Control System

- 1.3G series PLC adopts high-precision type K thermocouple closed-loop control, accuracy ± 3 °C.
- Realized 6-segment heating and 6-segment constant temperature control through PID, adjustable heating speed.
- 3. Visually display 6 temperature changes through the curves, and can store 50 sets of temperature curve heating recipes.
- 4. Temperature parameters are password protected, with multiple security protections such as preventing arbitrary modification.
- 5. Superior safety protection function, double over-temperature alarm protection when temperature is out of control.



Product Selection List of PLC, HMI and HMI/PLC All-in-One

No	Туре	Model	Input	Output	AD	DA	485	422	232	Remark	
01		CX3G-16M	8	8			2		2	Three DO types: MT is transistor output/MR is relay output/MRT is mixed outputs (both relay and transistor)	
02	-1000	CX3G-24M	12	12	6	4	2		2	 Optional 2/4/8/12/16 analog inputs with optional temperature, current, voltage. Supports mixed analog input. Optional 2/4/8 analog outputs with current, voltage. Supports mixed analog outputs. 	
03		CX3G-32M	16	16	2		2		2	4. High speed count supports single phase 6 charmed 600°CHz, or 2 AB 600°Ctz + 1AB 100°Ctz, or 2 AB 600°Ctz + 1AB 100°Ctz, or 2 AB 600°Ctz + 1AB 100°Ctz, or 10	
04	Selles	CX3G-34M	18	16	12	8	2		2		
05		CX3G-48M	24	24	8	4	2		2		
06	1	CX3G-64M	32	32	16	8	2		2	PLC COM ports are Rs232 and mini type B USB port and optional Rs232/ Rs485/ CAN. 32,000-step program capacity, 32,000 power retentive registers. Supports interruption, linear circular	
07		CX3G-80M	40	40	4	4	2		2	interpolation and PID self-adjusting.	
08	88	FX3GC-16M	8	8				1			
09	FX3GC Series	FX3GC-32M	16	16				1		FX3GC-16M can add COM port, analog extension modules. PLC COM port is default Rs422 and Mini type B USB port,	
10		FX3GC-30M	16	14			1	1		30M can add RS485	
11		MT6037H	3.5"		1		1				
12		MT6043H/MT6043KH		4.3"			1		1		
13		MT6050H/MT6050KH		5"			1		1		
14	НМІ	MT6070H		7"			1		1		
15	ПІЛІ	MT6100HA		10.1	9		1		1	TFT touch panel	
16		MT6150HA	15"		1		1				
17		MT9037H	3.5"		1		1				
18		MT9043KH	4.3"		1		1				
19		MT9050KH	5"		1		1				
20		MT9070KH	7"			1		1			
21	2	EX3G-43H/HB-24M	12	12	4	2	1		1	1. Three DO types: MT is transistor output/MR is relay output/MRT is mixed outputs (both relay and transistor). 2. Optional 2/4/8/12/16 analog inputs with optional temperature, current, voltage. Supports mixed analog inputs. 3. Optional 2/4/8 analog outputs with current, voltage. Supports mixed analog outputs. 4. High speed count supports single phase 6 channel 60KHz, or 2 AB 60KHz + 1 AB 10KHz, or 2 ABZ 60KHz + 1 AB phase 10 Khz (EX3G-43HB supports single phase 6 channel 10KHz or 3 AB 10KHz or 2 ABZ+1 AB 10KHz). High speed pulse supports 8 channels, Y0-Y3 is 100KHz, Y4-Y7 is 10KHz (EX3G-43HB support 8 channels, Y0-Y3 is 100KHz, Y4-Y7 is 10KHz (EX3G-43HB support B channel 10KHz). Acceleration and deceleration are independent. High-speed counting + high-speed pulse < 480KHz. 5. PLC COM ports are Rs232 and mini type B USB port and optional Rs232/ Rs485/ CAM Ethernet port. 6. 32,000-step program capacity, 32,000 power retentive registers. Supports interruption, linear circular interpolation and PID auto-tuning.	
23 24		EX3G-43(50)KH-24M	12	12	4	2	1		1		
25 26	т	EX3G-70H-24M	12	12	12	8	3		2		
27 28		EX3G-70H-38M	20	18	12	8	3		2		
29 30		EX3G-70H-44M	24	20	8	6	3		2		
31 32	32 33 34 35 36 37	EX3G-70KH/100HA-24M	12	12	16	8	3		2		
33 34		EX3G-70KH/100HA-44M	24	20	16	8	3		2		
35 36 37 38		EX3G-70KH/100HA-60M	30	30	5	2	3		2		

- * Version 201912
- More details, please refer to the latest "Coolmay Catalog".